

绿色敬业 精品敬业 诚信敬业

Environmental Jingye, Quality Jingye, Integrity Jingye

Near to Taihang Mountain and close to Hutuo River; be born in the sacred place of revolution and take root in old revolutionary base area. A spirit makes you change the world; the fertile soil gives you endless life……



■ 集团公司	Group
集团简介	Group Profile
领导关怀	Leadership Concern
资质荣誉	Honors
企业文化	Enterprise Culture
国际合作	International Cooperation
国内布局	Domestic Strategy
■ 环境保护	Environmental Protection
■ 节能减排	Energy Conservation and Emission Reduction
■ 智能炼铁	Intelligent Ironmaking
■ 数智炼钢	Digital-Intelligent Steelmaking
■ 高端轧钢	High-End Steel Rolling
■ 参建工程	Participation Projects
■ 产品目录	Product Contents
■ 机械设备	Mechanical Equipment
■ 高科技	High-Tech
增材制造	Increasing Material Manufacturing
新能源	New Energy
■ 金属回收加工	Metal Recycling and Processing
■ 康养旅游	Recreational Tourism
■ 酒店服务	Hotel Service
■ 医药科技	Pharmaceutical & Technology
■ 发展愿景	Development Vision
■ 联系方式	Contact



敬业集团董事长

李赶坡

第十一届全国人大代表

河北省第九届、十届、十二届人大代表

全联冶金商会常务会长

中国企业联合会常务理事

中国钢铁工业协会副会长

河北省企业家协会副会长

河北省企业联合会执行会长

河北省冶金行业协会副会长



Li Ganpo, Chairman of the Board of Jingye Group

Deputy to the 11th National People's Congress

Deputy to the 9th, 10th and 12th Hebei Provincial People's Congress

Executive President of the ACFIC Metallurgical Chamber of Commerce

Standing Director of the China Enterprise Confederation

Vice Chairman of the China Iron and Steel Industry Association

Vice President of the Hebei Provincial Entrepreneurs Association

Executive President of the Hebei Provincial Enterprise Confederation

Vice President of the Hebei Provincial Metallurgical Industry Association

敬业集团简介

敬业集团是以钢铁为主业，兼营钢材深加工、增材制造 3D 打印、新能源、国际贸易、康养旅游的国际化集团公司。下辖本部钢铁、营口中板、乌兰浩特钢铁、广东敬业钢铁、广东粤北钢铁、华西特钢、江苏敬业钢铁等生产基地，现有员工 40000 名。2024 年集团销售收入 3685 亿元，2025 年全国 500 强企业名列 74 位，中国制造业企业 500 强 26 位，《财富》世界 500 强排名 292 位。获评“钢铁企业竞争力 A+ 级极强企业”“企业信用评价 AAA 级信用企业”。

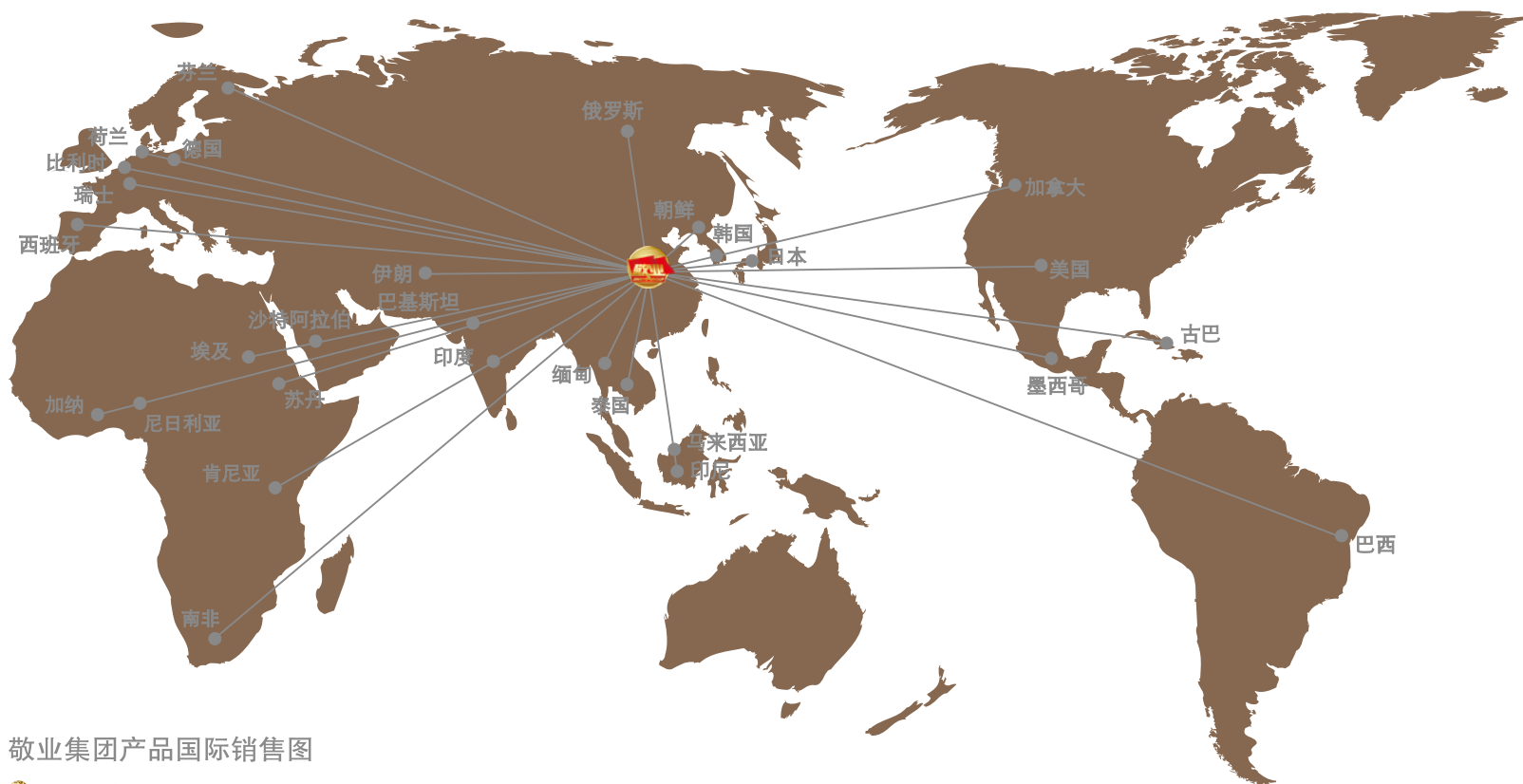
公司拥有国家企业技术中心、博士后科研工作站，注重创新研发，主要产品有宽厚板、冷轧及涂镀产品、热卷板、棒线材，是国家高新技术企业。敬业集团由制造业向制造服务业转型，贯彻落实“做好产品是最好的为客户服务”理念，集团通过了 ISO9001、ISO14001 认证，产品通过了十国船级社认证、欧盟 CE 认证、绿色产品认证等。集团实施国际化战略，

做全球钢材和金属制品供应服务商，在全球 32 个国家设立分公司和办事机构，产品出口到 130 多个国家和地区，广泛应用于船舶、海洋工程、汽车、家电及新能源等领域，并应用到北京大兴国际机场、雄安新区、巴基斯坦、卡拉奇核电站、文莱跨海大桥等国内外重点工程建设中，被中国中铁、中国路桥、中船集团、达门集团、三星重工等知名企业列为优秀供应商。

敬业集团视环保为企业的生命，在环境保护、节能减排、循环经济等方面投入超百亿元，所有指标优于国家超低排放标准。打造花园式厂区，被评为河北省工业旅游示范企业、国家工信部第一批绿色工厂、环保绩效 A 级企业。

展望未来，敬业集团将在党的二十大精神指引下，以高端化、智能化、国际化和绿色化为指导，打造全球绿色低碳、效益领先的钢材和金属制品供应服务商，为加快建设制造强国、质量强国贡献力量。





JINGYE GROUP PROFILE

Jingye Group is a multinational corporation primarily engaged in steel production, with additional businesses in steel deep processing, additive manufacturing (3D printing), new energy, international trade, and wellness tourism. The Group operates various production bases, including its headquarters steel plant, Yingkou Medium Plate, Ulanhot Iron and Steel, Guangdong Jingye Steel, Guangdong Yuebei United Steel, Hebei Huaxi Special Steel, and Jiangsu Jingye Steel, employing a workforce of 40,000+. In 2024, Jingye Group achieved sales revenue of RMB368.5 billion. In 2025, it ranked the 74th among Chinese top 500 enterprises, 26th among Chinese top 500 manufacturing enterprises, and 292nd among the Fortune 500 Companies. It is rated "A+ Rated Competitively Strong Steel Enterprise" and "AAA-Level Credit Enterprise".

The Group owns a national enterprise technology center and a Postdoctoral Research Workstation, with a strong focus on innovation and R&D. Its main products include wide and heavy plates, cold-rolled coils and color-coated products, hot-rolled coils, bars and wire rods. It is a national hi-tech enterprise. In its transformation from a manufacturer to a manufacturing service provider, Jingye Group has insisted in the philosophy of "providing high-quality products is the best way to serve customers". It has passed ISO9001, ISO14001, and its products are certified by classification societies in ten countries, as well as by the EU CE mark and Green Product Certification programs. Jingye Group has adopted an international strategy, positioning itself as a global supplier of steel and metal products. It has set up subsidiaries and offices in 32 countries, with products exported to more

than 130 countries and regions. These products are widely used in sectors such as shipbuilding, offshore engineering, automotive, home appliances, and new energy, and have been applied in key domestic and international infrastructure projects, including Beijing Daxing International Airport, Xiong'an New Area, Karachi Nuclear Power Station in Pakistan, and Brunei's cross-sea bridge. The group is recognized as an outstanding supplier by major companies such as China Railway Group Limited, China Road and Bridge Corporation, China State Shipbuilding Corporation Limited, Damen Group, and Samsung Heavy Industries Co., Ltd.

Jingye regards environmental protection as fundamental to its corporate existence. The Group has invested over RMB10 billion in environmental initiatives, energy conservation, emissions reduction, and circular economy practices—all performance indicators consistently exceed China's ultra-low emission standards. Its facilities feature landscaped, garden-style factories and have been designated as a Hebei Provincial Industrial Tourism Demonstration Enterprise, a National Green Factory (by China's Ministry of Industry and Information Technology, MIIT), and an A-rated enterprise under the national environmental performance grading system.

Looking ahead, Jingye Group will continue to study and implement the spirit of the 20th National Congress of the Communist Party of China. Guided by the "high-end, intelligent, international, and green" principles, it will work to build itself into a global leader in the supply of green, low-carbon, and high-efficiency steel and metal products, contributing to the accelerated construction of a strong manufacturing nation and a nation driven by quality.



- 1、2008年3月，时任国务院副总理李克强与李赶坡董事长亲切握手。
- 2、2023年8月13日，河北省委书记、省人大常委会主任倪岳峰莅临敬业集团调研。
- 3、2022年1月22日，河北省长王正谱莅临敬业集团调研。
- 4、2017年5月18日，时任河北省委副书记李干杰莅临敬业集团调研。
- 5、2017年6月8日，时任河北省长许勤莅临敬业集团调研。

1. In March 2008,Li Keqiang, Vice Prime Minister of the State Council, shook hands with Chairman Li Ganpo cordially.
2. On August 13, 2023, Ni Yuefeng, Secretary of the Hebei Provincial Party Committee and Director of the Standing Committee of the Provincial People's Congress, visited Jingye Group for research.
3. On January 22, 2022, Wang Zhengpu,Governor of Hebei Province, visited Jingye Group for investigation.
4. On May 18, 2017, the Deputy Secretary of CPC Hebei Province Committee Li Ganjie paid a visit to Jingye Group for survey.
5. On June 8, 2017, Xu Qin, then governor of Hebei Province, visited Jingye Group for investigation.

春风化雨，润物无声。各级领导的关怀帮助和亲临视察，给予敬业人极大的鼓励和鞭策，我们将百尺竿头更进一步。

Spring breeze brings rain to nourish the earth. Care, help and visit in person of leaders at all levels greatly encourage and urge Jingye staff to improve themselves. We will do our best to make further progress.

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- 6、2012年3月，时任河北省委书记张庆黎与李赶坡董事长合影。
- 7、2023年2月3日，时任河北省副省长胡启生莅临敬业集团调研。
- 8、2020年5月26日，时任河北省副省长夏延军莅临敬业集团调研。
- 9、2022年7月5日，河北省委常委、石家庄市委书记张超超莅临敬业集团调研。
- 10、2021年4月3日，时任石家庄市委副书记、市长马宇骏莅临敬业集团调研。
- 11、2022年 5月26日，中国钢铁工业协会党委书记、会长何文波莅临敬业集团调研。

6. In March 2012, Zhang Qingli, secretary of Hebei Provincial Party Committee, took a photo with Chairman Li Ganpo.
7. On February 3, 2023, Hu Qisheng, then Vice Governor of Hebei Province, visited Jingye Group for investigation.
8. On May 26, 2020, Xia Yanjun, then vice Governor of Hebei Province, visited Jingye Group for investigation.
9. On July 5, 2022, Zhang Chaochao, a member of the Standing Committee of the Hebei Provincial Party Committee and Secretary of the Shijiazhuang Municipal Party Committee, visited Jingye Group for research.
10. On April 3, 2021, Ma Yujun, then Deputy Secretary of the CPC Shijiazhuang Municipal Committee and Mayor of Shijiazhuang, paid a visit to Jingye Group for investigation.
11. On May 26, 2022, He Wenbo, Secretary and President of the Party Committee of the China Iron and Steel Industry Association, visited Jingye Group for research.

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ISO9001国际质量管理体系认证证书
ISO9001 international quality management system certification



职业健康安全管理体系认证证书
Occupational Health and Safety Management System Certification



环境管理体系认证证书
Environmental Management System Certification



螺纹钢金杯奖认证证书
Rebar Cup Award Certificate



自愿性冶金产品（MC）认证证书
Metallurgical Product Certification (MC)



绿色产品认证证书
Green Product Certification Certificate



英标质量管理体系认证证书
BSI Quality Management System Certificate



英标螺纹钢认证证书
British standard rebar Certificate



中国船级社船用产品认可证书
Marine Product Approval Certificate of China Classification Society (CCS)



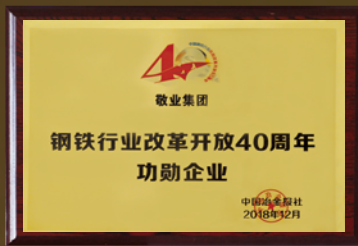
美国船级社船用产品认可证书
American Bureau of Shipping (ABS) Marine Product Approval Certificate



日标冷轧产品认证证书
Japanese Cold Rolled Product Certification Certificate



日标镀锌产品认证证书
Japanese Galvanized Product Certification Certificate



钢铁行业改革开放 40 周年功勋企业
The Merit Enterprise on the 40th Anniversary of the Reform and Opening up of the Steel Industry



京津冀最具影响力品牌
Certificate of Beijing-Tianjin-Hebei's most influential brands



中国绿色发展典范企业
China's Green Development Model Enterprise



企业信用评价 AAA 级信用企业
Enterprise Credit Rating AAA Credit Enterprise



国家企业技术中心
The National Enterprise Technology Center



2018 年度社会组织助力脱贫攻坚突出贡献单位
2018 Outstanding Contribution Unit of Social Organizations Supporting Poverty Alleviation



抗击新冠肺炎疫情贡献突出单位
Outstanding contribution unit in the fight against COVID-19



高新技术企业
High tech enterprise



ESG 评价 AAA 级证书
ESG Assessment AAA Grade Certificate



中国红十字会人道勋章
Humanity Medal of the Red Cross Society of China



海关 AEO 高级企业认证证书
Customs AEO Certificate of Senior Enterprise Authorization

2022年中国钢铁企业竞争力A+级（极强）企业
2014年“敬业”商标荣获中国驰名商标
中国建材金材奖产品品质金奖
国家高强钢筋生产示范企业
中国钢筋品牌计划“科技创新榜样”
京津冀建筑用钢领导品牌
2019年清华经管学院“最佳人才教育奖”
... ..



碳管理体系评定证书
Carbon Management System Certificate



中国 500 最具价值品牌证书
Certificate of China's 500 most valuable brands

China's steel enterprises competitiveness A + level (extremely strong) enterprises in 2022
The "Jingye" trademark awarded the China Well-known Trademark in 2014
Gold Award for Product Quality of "Golden Material Award" of China National Building Material Group
National High-Strength Rebar Production Demonstration Enterprise
"Science and Technology Innovation Model" of China's Rebar Branding Plan
Construction Steel Leading Brand of Beijing-Tianjin-Hebei Region
Tsinghua SEM "Best Talent Education Award" 2019



企业的竞争归根结底是人才的竞争。敬业集团拥有一批来自五湖四海的高级管理和技术人才。集团坚持以贡献者为本，制定“五条线出人才机制”，即管理、技能、技术、改革创新、承包，给员工提供了广阔的发展平台。

- 企业宗旨：致富员工，回报社会。
- 企业精神：务实求精，永远争第一。
- 工作作风：迅速反应，马上行动，做事到位，注重效果。
- 服务理念：做好产品是最好的为客户服务。
- 品牌定位：绿色敬业，精品敬业，诚信敬业。
- 核心价值观：敬业敬人 忠诚奉献 创新创效 智慧实干。
- 企业使命：与员工共享 与祖国共荣 与社会共进 与环境共存。

Business competition is essentially the talents' competition. Jingye Group is blessed to have a group of senior management staff and technicians from all over the country. The group has been upholding the notion of devotion, establishing “the scheme of talents with 5 sectors”, namely management, skills, techniques, reform and innovation,contract, thus providing employees with great development opportunity.

Enterprise purpose:	Make employees rich and bear social responsibility.
Enterprise spirit:	Down-to-earth and refinement, dedicated to pursuing the first.
Working style:	Quick response, immediate action, be well-prepared and focus on effects.
Service concept:	Making good products is the best service for customers.
Brand positioning:	Environmental Jingye, Quality Jingye, Integrity Jingye.
Core Values:	Dedicated and respectful, loyal andcontributable,innovative and effective, practical and wise.
Corporate Mission:	Sharing with employees, prosperous with the motherland, advancing with the community and coexisting with the environment.

致富员工、回报社会是敬业集团的宗旨。李赶坡董事长提出“要让员工实现三个目标：在县城买得起房、孩子上得起大学，大小病看得起”。人均工资逐年递增，患重大疾病的职工除医保报销外的费用，集团给予全额补助。集团还成立了敬业公益基金会，每年拿出400多万元捐资平山县优秀学子。集团向当地政府捐赠500万元用于医疗扶贫救助；捐资1500万元与县政府共同筹建钢城路至南七汲路段改造提升工程；助力当地百姓脱贫致富，投资4000万元打造曹土沟新村、2亿元建设迺山北新村。2020年，集团向湖北等抗疫一线捐款捐物达2500多万元；2023年8月向涿州市、房山区水灾灾区捐款500万元……多年来，集团在扶贫救灾、修路建校等公益方面投入已超过8亿元！

It is the purpose of Jingye Group to make employees rich and give back to the community. Chairman Li Ganpo undertook to “allow the staff to achieve three goals: afford a house in the county seat, afford college education for their children, and afford medical treatment for mild or severe diseases.” Per capita salary is increasing year by year, the medical treatment fees of employees who suffer from major diseases will be fully subsidized by the Group except for the part reimbursed by medical insurance. The Group has further established the Jingye Foundation which donates more than 4 million yuan each year to outstanding students in Pingshan County. The Group donated 5 million yuan to the local government for medical poverty alleviation; in the same year, it donated 15 million yuan to co-plan the road reconstruction project from Gangcheng Road to Nanqiji Road with the county government; to help local people out of poverty and become rich, we invested 40 million yuan to build Caotugou New Village and 200 million yuan to build Dishanbei Village. during the 2020, the group donated more than 25 million yuan to Hubei and other anti-epidemic frontline; In August, 2023, it donated 5 million yuan to the flood-stricken areas in Zhuzhou City and Fangshan District.....For years, the Group has invested over 800 million yuan in poverty alleviation, road construction and school building programs!





2009年3月20日，
时任敬业集团常务副总李慧明与巴西淡水河谷公司中国地区总裁朱凯举行协议矿签字仪式。
On march 20, 2009, Li Huiming, executive vice president of Jingye Group and Juke, CEO of China area of Brazil CVRD held a signing ceremony of contracted ore.

Jingye Group closely follows China's "Belt and Road" Initiative, and positioning itself as "a global supplier of steel and metal products as well as a global trader of minor minerals and various energy resources", it exports products made in China and imports international resources. Its steel export business has successfully expanded into markets including the Asia-Pacific region, the Middle East, ASEAN, South Asia, Africa, the Americas, and Europe. It has set up branches and offices in 32 countries worldwide, with its products sold to more than 130 countries and regions. The Group has been awarded titles such as "China's High-Quality and Trustworthy Iron & Steel Exporter" and "AEO Certified Enterprise".

The Global Iron Powder Purchasing Department, centering on the strategy of "direct procurement from the source". It has established long-term cooperative relationships with the four major mining giants: Rio Tinto, BHP Billiton, Vale, and FMG. It develops minor mineral varieties globally and has achieved direct procurement from 19 mines located in Russia, India, South Africa, Australia, Brazil, Southeast Asia and other regions. Its international trade business focuses closely on the upstream and downstream industrial chains of bulk commodities, engaged in the business of steel, iron ore, alloy ore, coal coke, scrap steel, spare parts, and refractory materials.



2019年6月，李赶坡董事长与巴拿马钢材经销商交流
In June 2019, Chairman Li Ganpo talked with Panamanian steel distributors



敬业集团与广东粤北签约仪式
Handover ceremony of Jingye Group taking over Guangdong Yuebei Group



敬业集团与连云港兴鑫钢铁签约仪式
Handover ceremony between Jingye Group and Lianyungang Xingxin Steel Co., Ltd.



敬业集团与河北华西特种钢铁签约仪式
Signing ceremony between Jingye Group and Hebei Huaxi Special Steel Co., Ltd.

为做大做强钢铁主业，敬业集团在全国进行战略布局。2014年9月合并合作内蒙古乌兰浩特钢铁厂，6年时间使乌钢产能由50万吨发展为200万吨。2020年9月17日合并合作广东泰都钢铁有限公司，更名为广东敬业钢铁实业股份有限公司。2022年10月25日合并合作广东粤北联合钢铁有限公司。2023年8月18日合并合作河北华西特种钢铁有限公司。2024年6月20日合并合作连云港兴鑫钢铁有限公司。2024年9月29日合并合作日钢营口中板有限公司。科学合理的国内布局使敬业集团步入快速发展的轨道。

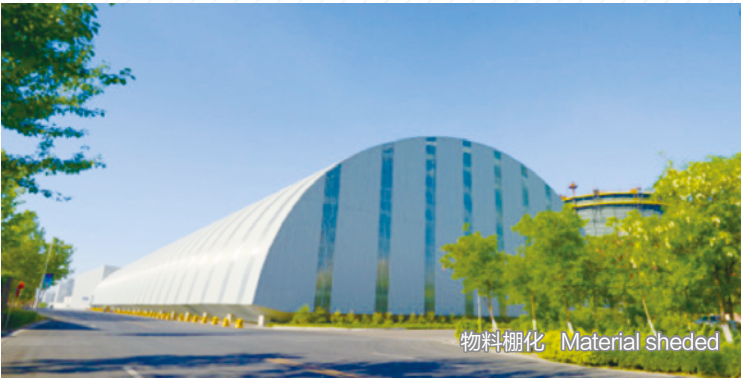
In order to strengthen and expand its steel business, Jingye Group has carried out strategic plan throughout the country. On September 2014, the Group merged and cooperated with Inner Mongolia Ulanhot Iron and Steel Plant. The annual production capacity of Ulanhot Iron and Steel was increased from 500 thousand tons to 2 million tons in six years. On September 11, 2020, the Group merged and cooperated with Guangdong Taidu Iron and Steel Company, which was renamed Guangdong Jingye Iron and Steel Industry Co., Ltd. On October 25, 2022, the Group merged and cooperated with Guangdong Yuebei United Steel Co., Ltd. On August 18, 2023, the Group merged and cooperated with Hebei Huaxi Special Steel Co., Ltd. On June 20, 2024, the Group merged and cooperated with Lianyungang Xingxin Steel Co., Ltd. On September 29, 2024, the Group merged and cooperated with Yingkou Medium Plate Co., Ltd. Scientific and reasonable domestic strategic planning has enabled Jingye Group to enter the track of rapid development.



敬业集团与日钢营口中板有限公司签约仪式
Share transfer ceremony between Jingye Group and Rizhao Steel Yingkou Medium Plate Co., Ltd.

Environmental Protection 环境保护

敬业集团视环保为企业的生命，在环境保护、节能减排、循环经济等方面投入超百亿元，严格执行国家产业政策淘汰落后产能，并进行除尘、脱硫、脱硝、料场炉前全封闭等环保设施升级改造，提前达到国家超低排放标准，实现了制造绿色化、生产清洁化、建筑规范化、厂区园林化，被评为河北省工业旅游示范企业、国家工信部第一批绿色工厂、环保绩效 A 级企业。



Taking environmental protection as the lifeline of the business, the Group has invested more than 10 billion yuan in environmental protection, energy conservation and emission reduction, and circular economy. Shutting down outdated production facilities in strict compliance with the national industry policies and upgrading eco-friendly dust removal, desulfurization, denitration, and fully closed stockyard stokehold facilities, the Group has ensured compliance of all indicators with national ultra-low emission standards in advance. Realizing green manufacturing, clean production, standardized construction, and garden factory, the Group has been rated as a Demonstration Enterprise of Industrial Tourism in Hebei Province, one of the first batch of Green Factories by the Ministry of Industry and Information Technology of China, and an enterprise with Grade A environmental protection performance.



煤气发电 Gas power generation



污水零排放项目 Zero release of sewage project



矿渣微粉车间 Superfine slag powder plant

敬业集团投巨资建设了煤气发电、余热发电、TRT发电、双超发电、矿渣微粉等循环经济项目，自发电比例占到集团总用电量的60%以上。现在敬业集团已形成煤气、蒸汽、炉渣、工业用水、除尘回收利用五大经济循环圈。

Heavy investments have also been made in the construction of circular economy projects, such as gas power generation, waste heat power generation, TRT power generation, ultra high temperature and high pressure power generation, and superfine slag powder projects. Self-generated electricity has taken up over 60% of the Group's total electricity consumption. Thus far, the Group has formed five circular economy segments: gas, steam, slag, industrial water, dust removal and recycling.

冶炼系统烧结采用厚料层烧结技术，炼铁高炉全部采用陶瓷杯炉底、炉顶均压放散回收、煤气精脱硫、热风炉烟气脱硫、富氧大煤比技术，各项冶炼指标均在全国同规模企业中名列前茅。



1500m³ 高炉 1500m³blast furnace

Smelting system sintering using thick material layer sintering technology, iron blast furnace all use ceramic cup bottom, top average pressure release recovery, gas desulfurization, hot air furnace flue gas desulfurization, oxygen rich coal technology, smelting indexes in the national scale enterprises.





150吨转炉在炼钢 150t converter in steelmaking



A 号转炉主控室 Main control room of converter a



双流板坯连铸机 Double flow slab caster



炼钢方坯 Steel billet



LF 精炼炉 LF refining furnace

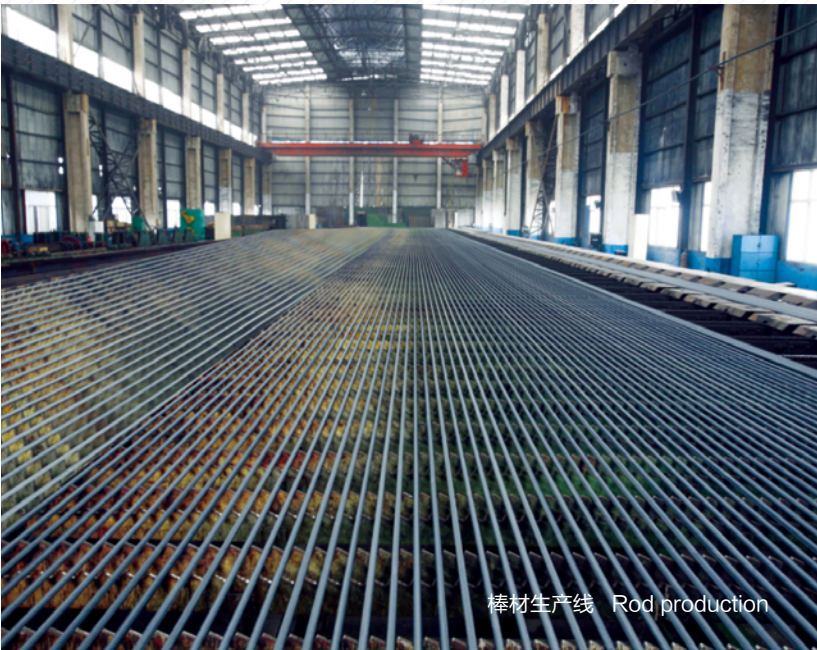
炼钢系统采用 KR铁水预处理、顶底复吹转炉（副枪）、LF精炼炉、RH真空精炼炉、连铸机（电磁搅拌、轻压下）等现代化炼钢设备，为轧钢提供优质的铸坯。

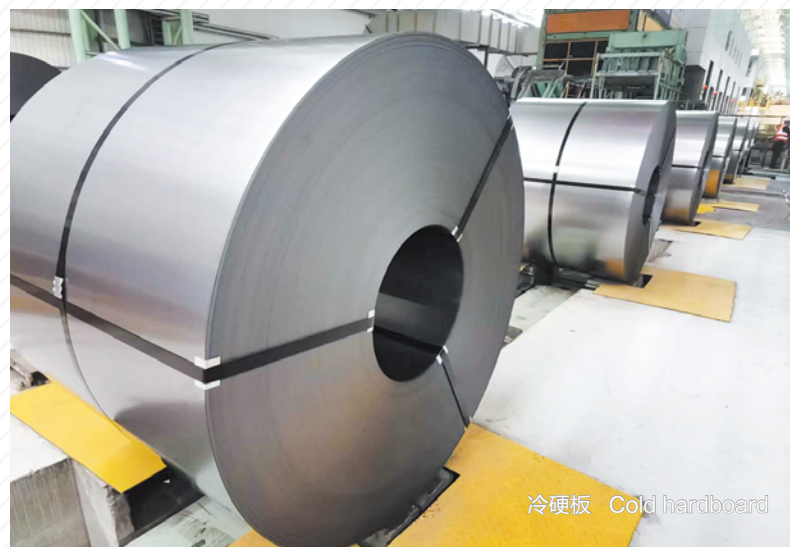
The steelmaking system is composed of modern steelmaking equipment such as KR hot metal pretreatment, top-and-bottom double-blown converter (sub-lance), LF refining furnace, RH vacuum refining furnace, continuous casting machine (electromagnetic stirring and soft reduction), providing quality casting blanks for steel rolling.

轧钢系统棒材线采用先进的切分轧制工艺，宽厚板、热卷板采用控轧控冷工艺，生产的优质产品获金杯奖、省优质产品等多种荣誉。



Bar line of steel rolling system adopts the advanced slit rolling technique; Wide and heavy plate and hot rolled plate line both adopt the "controlled rolling and controlled cooling" technique. The high quality products are granted many awards like Golden Cup and Provincial High Quality product. The cold rolling project adopts automatic management and control system to realize the continuous production of acid joint rolling unit, continuous rolling unit, hot galvanized unit, hot aluminum zinc unit and color coating unit.





敬业集团产品以过硬的质量和优质的服务，参与到北京大兴国际机场、雄安新区、文莱跨海大桥、巴基斯坦卡拉奇核电站等国内外重点工程建设中。

Thanks to high quality and excellent services, the products of the Group have been adopted in the construction of key projects at home and abroad, including Beijing Daxing International Airport, Xiongan New Area, Brunei Darussalam Cross-Sea Bridge, Karachi Nuclear Power Plant in Pakistan, etc.



Product Contents 产品目录

敬业集团主要产品为宽厚板、热卷板、圆钢、螺纹钢、冷硬板、冷轧板、镀锌板、镀铝锌板、锌铝镁板、彩涂板。集团是国家高强钢筋生产示范企业、高新技术企业，拥有国家企业技术中心、博士后科研工作站、国家认可实验室，为促进科技成果转化，增强自主创新能力提供有力支撑。为促进科技成果转化，增强自主创新能力提供有力支撑。

The main products of Jingye Group are Wide and heavy plate, hot rolled plate, round steel, rebar, chilled plate, cold rolled plate, galvanized plate, aluminum-zinc plated plate, zinc-aluminum-magnesium plate and color coated plate. The Group is a national high-strength rebar production demonstration enterprise and a high-tech enterprise, with the National Enterprise Technology Center, Postdoctoral Research Station, and National Accredited Laboratory, which provide strong support for promoting the transformation of scientific and technological achievements and enhancing the independent innovation capability.

热轧卷板常规产品目录/Conventional product catalog for hot rolled coils

产品名称 Product Name	牌号 Mark	规格 mm	Specification mm	执行标准 Executive Standard
		厚 Thickness	宽 Width	
碳素结构钢 Carbon structural steel	Q195、Q215A、Q215B、Q235A、Q235B、Q235C、Q235D、Q275A、Q275B	2.0-25	900-1600	GB/T 700-2006 GB/T 3274-2017
低合金高强度结构钢 High strength low alloy structural steels	Q345A、Q345B、Q345C、Q345D、Q345E、Q355B、Q355C、Q355D、Q355E、Q390A、Q390B、Q390C、Q390D、Q420A、Q420B、Q420C、Q420D、Q460C、Q460D	2.0-25	900-1600	GB/T 1591-2008 GB/T 1591-2018 GB/T 3274-2017
桥梁用结构钢 Structural steel for bridges	Q345qC、Q345qD、Q345qE、Q370qC、Q370qD、Q370qE、Q420qC、Q420qD、Q420qE	2.0-24	1150-1600	GB/T 714-2015
优质碳素结构钢 Quality carbon structural steel	08-70#、20Mn-65Mn	3.0-18	900-1600	GB/T 711-2017
汽车结构用钢 Steel for automobile structure	SAPH310、SAPH370、SAPH400、SAPH440	2.0-12	1150-1600	JIS G3113-2006
	QStE340TM、QStE380TM、QStE420TM、QStE460TM、QStE500TM	2.0-12	1150-1600	SEW092-82
	SPFH490、SPFH540、SPFH590	2.0-12	1150-1600	JIS G3134-2006
高强汽车用钢 Steel for high strength automobile	S315MC、S355MC、S420MC、S460MC、S500MC、S550MC、S600MC、S650MC、S700MC	2.0-16	1150-1600	EN 10149-2-2013
汽车大梁钢 Steel for automobile frame	370L、420L、440L、510L、550L、600L、650L、700L、750L	2.0-16	1150-1600	GB/T 3273-2015
汽车车轮热轧用带钢 Hot rolled strip for automobile wheel	330CL、380CL、440CL、490CL、540CL、590CL、	2.0-16	1150-1600	YB/T 4151-2006
耐候用钢 Steel for weather resistance	Q235NH、Q295NH、Q355NH、SPA-H、Q355GNHB、Q345qDNH	2.0-25	1150-1600	GB/T 4171-2008 JIS G3125-2004
花纹板 Checkered plate	BDQ235B、BDSS400、BDQ345B、SS400-BD、A36-BD	2.0-16	1150-1600	GB/T 33974-2017
日标普通结构用钢 Japanese standard common structural steel	SS400-B、SS400-Cr	2.0-25	900-1600	JIS G3101-2015
美标碳素结构钢 American standard carbon structural steel	A36、A36-B、A36-Cr	2.0-25	900-1600	ASTM A36-2014
冷轧及深冲用热轧钢带 Hot rolled strip for cold rolling and deep drawing	Q195L、SPHC、SPHD、SAE1006、SAE1006-B、SAE1008、SAE1008-B、SPHE、SPHE-T	2.0-18	900-1600	Q/JY 01-2014（企标）
石油天然气输送管用带钢 Steel strip for line pipe of petroleum and natrual gas	L245、L290、L320、L360、L390、L415、L450、L485	3.0-22	1150-1600	GB/T 14164-2013
	B、X42、X46、X52、X56、X60、X65、X70、X80			API 5L
碳素结构钢同级别出口钢 Carbon structural steel, export steel of the same grade	SS400、A36、S235JR、S275JR	2.0-25	900-1600	JIS-G 3101-2015 ASTM A36/A36M-2018 EN 10025-2-2004
低合金高强度结构钢同级别出口钢 Low alloy high-strength structural steel, export steel of the same grade	A572Gr.50、S355JR	2.0-25	1150-1600	JY-ASTM A572/ A572M-2015 EN 10025-2-2004
俄标普通结构用钢 Russian Standard Steel for Ordinary Structures	CT3nC6、CT3Cn3	2.0-25	900-1600	GOST380
无取向电工钢 Non-oriented electrical steel	JYW470、JYW600、JYW800	2.0-6.0	1150-1600	技术协议

宽厚板常规产品目录 /General catalog of Wide and heavy plate

产品名称 Product Name	牌号 Mark	规格 mm	Specification mm	执行标准 Executive Standard
碳素结构钢 Carbon structural steel	Q195、Q215A/B、Q235A/B	6-250 × 1200-4700 × 3000-26000		GB/T 700
	Q355B	6-250 × 1200-4700 × 3000-26000		GB/T 1591
	ASTM A36	6-250 × 1200-4700 × 3000-26000		ASTM A36
	A283 Gr.C/Gr.D	6-250 × 1200-4700 × 3000-26000		ASTM A283
	A572 Gr.42/Gr.50	6-150 × 1200-4700 × 3000-26000		ASTM A572
	S235JR/0/2、S275JR/0/2	6-250 × 1200-4700 × 3000-26000		EN 10025-2
	SS300、SS400	6-250 × 1200-4700 × 3000-26000		JIS G 3101
	SM400A/B、SM490A/B/C	6-200 × 1200-4700 × 3000-26000		JIS G 3106
	SS235、SS275、SS315	6-250 × 1200-4700 × 3000-26000		KS G 3503
船舶及海洋工程用结构钢 Structural steel for ships and ocean engineering	SM275A/B/C	6-250 × 1200-4700 × 3000-26000		KS G 3515
	A、B、D、E	6-100 × 1200-4700 × 3000-26000		GB/T 712 有关船级社
	A32、D32、A36、D36	6-100 × 1200-4700 × 3000-26000		
	E32、F32、E36、F36	6-100 × 1200-4700 × 3000-26000		
	A40、D40、E40、F40	6-100 × 1200-4700 × 3000-26000		
	A420、D420、E420、A460、D460、E460	6-80 × 1200-4700 × 3000-26000		
	A500、D500、E500、A550、D550、E550	6-50 × 1200-4700 × 3000-26000		
	A620、D620、E620	6-60 × 1200-4700 × 3000-26000		
	A550、D550、E550、F550	6-100 × 1200-4700 × 3000-26000		
	A690、D690、E690	6-100 × 1200-4700 × 3000-26000		

产品名称 Product Name	牌号 Mark	规格 mm Specification mm	执行标准 Executive Standard
风电用钢 Steel for wind power	Q355B/C/D	6-120 × 1200-4700 × 3000-26000	GB/T 1591
	Q355NB ~ F、Q390NB ~ E、Q420NB ~ E	6-200 × 1200-4700 × 3000-26000	
	Q355MB ~ F、Q390MB ~ E、Q420MB ~ E	6-120 × 1200-4700 × 3000-26000	
	A572 Gr.50/Gr.55/Gr.60	6-100 × 1200-4700 × 3000-26000	ASTM A572
	A573 Gr.58/65/70	6-40 × 1200-4700 × 3000-26000	ASTM A573
	A633 Gr.A/C/D/E	6-100 × 1200-4700 × 3000-26000	ASTM A633
	A871 Gr.65	6-20 × 1200-4700 × 3000-26000	A871
	S275J0/2、S355JR/J0/J2/K2	6-200 × 1200-4700 × 3000-26000	EN 10025-2
	S355N/NL	6-200 × 1200-4700 × 3000-26000	EN 10025-3
	S355M-S420ML	6-100 × 1200-4700 × 3000-26000	EN 10025-4
	S235J0W ~ S355K2W	6-100 × 1200-4700 × 3000-26000	EN 10025-5
	SS490、SS540	6-150 × 1200-4700 × 3000-26000	JIS G 3101
	SMA400AW ~ SMA570W	6-100 × 1200-4700 × 3000-26000	JIS G 3114
	SM490B/C、SM490YA/YB、SM520B/C	6-100 × 1200-4700 × 3000-26000	JIS G 3106
	DH36 (Z35) 、EH36 (Z35)	8-100 × 1200-4700 × 3000-26000	GB 712
工程及矿山机械用钢 Steel for engineering and mining machinery	Q460C/Q460NC ~ E/Q460MC ~ E	6-150 × 1200-4700 × 3000-26000	GB/T 16270
	Q500MC ~ E、Q550MC ~ E	6-50 × 1200-4700 × 3000-26000	
	Q460C ~ F、Q550C ~ F、Q690C ~ F	6-130 × 1200-4700 × 3000-26000	
	Q890C ~ F/Q960C ~ F	6-80 × 1200-4700 × 3000-26000	
	S460Q/QL/QL1、S550Q/QL/QL1、S690Q/QL/QL1	6-130 × 1200-4700 × 3000-26000	EN10025-6
	S890Q/QL/QL1	6-100 × 1200-4700 × 3000-26000	
	S960Q/QL	6-50 × 1200-4700 × 3000-26000	
	Q460CFD/E、Q550CFD/E	6-100 × 1200-4700 × 3000-26000	YB/T 4137
	A572 Gr.65	6-32 × 1200-4700 × 3000-26000	ASTM A572
	65Mn	6-40 × 1200-4700 × 3000-26000	协议
	DJ100	6-40 × 1200-4700 × 3000-26000	
	NM360、NM400、NM450、NM500	6-80 × 1200-4700 × 3000-26000	GB/T 24186
锅炉和压力容器用钢 Steel for boilers and pressure vessels	Q245R、Q345R、Q370R	6-150 × 1200-4700 × 3000-26000	GB 713.2
	A285 Gr.A/Gr.B/Gr.C	6-150 × 1200-4700 × 3000-26000	A285
	A515 Gr.60/Gr.65/Gr.70	6-150 × 1200-4700 × 3000-26000	A515
	A516 Gr.55/Gr.60/Gr.65/Gr.70	6-150 × 1200-4700 × 3000-26000	A516
	16MnDR、09MnNiDR	6-120 × 1200-4700 × 3000-26000	GB 713.3
	Q490R、Q490DRL1、Q490DRL2	10-60 × 1200-4700 × 3000-26000	GB 713.6
	A537 CL1/CL2/CL3	6-100 × 1200-4700 × 3000-26000	A537
	P275NH/NL1/NL2、P355N/NH/NL1/NL2	6-150 × 1200-4700 × 3000-26000	EN 10028-3
	P355M/ML1/ML2	10-50 × 1200-4700 × 3000-26000	EN 10028-5
	13MnNi6-3	5-60 × 1200-4700 × 3000-26000	EN 10028-4
	SA-517 Gr.B	10-32 × 1200-4700 × 3000-26000	SA-517
	15CrMoR、14Cr1MoR、12Cr2Mo1R、12Cr1MoVR	6-120 × 1200-4700 × 3000-26000	GB 713.2
	A387 Gr.11/Gr.12/Gr.22	6-100 × 1200-4700 × 3000-26000	A387
	Q245R-HIC、Q345R-HIC	8-40 × 1200-4700 × 3000-26000	GB 713.2
	A516 Gr.60/65/70-HIC	8-40 × 1200-4700 × 3000-26000	A516
	Q490RW	10-36 × 1200-4700 × 3000-26000	GB 713.6
	Q235HR、Q265HR、Q295HR、Q355HR	6-120 × 1200-4700 × 3000-26000	NB/T 20005.7
	P235GH、P265GH、P295GH、P355GH	6-120 × 1200-4700 × 3000-26000	EN 10028-2
桥梁及建筑结构用钢 Steel for bridges and building structures	Q345qC/D/E	6-150 × 1200-4700 × 3000-26000	GB/T 714
	Q370qC/D/E	6-100 × 1200-4700 × 3000-26000	
	Q420qD/E/F、Q500qD/E/F	6-100 × 1200-4700 × 3000-26000	
	Q345qC/D、Q370qC/D	6-64 × 1200-4700 × 3000-26000	TB / T 3556
	Q345qC/D、Q370qC/D/E	6-64 × 1200-4700 × 3000-26000	
	Q345qC/D/E、Q370qC/D/E、Q420qD/E、Q500qD/E	6-64 × 1200-4700 × 3000-26000	
	A709 Gr.36、A709 Gr.50、A709 QST70	6-100 × 1200-4700 × 3000-26000	ASTM A709
	Q355GJB/C/D/E	6-120 × 1200-4700 × 3000-26000	GB/T 19879
	Q390GJB/C/D/E、Q420GJB/C/D/E	6-120 × 1200-4700 × 3000-26000	
	Q460GJB/C/D/E	6-120 × 1200-4700 × 3000-26000	
	Q345qD/E/FNH	6-150 × 1200-4700 × 3000-26000	GB/T 714
	Q370qD/E/FNH、Q420qD/E/FNH、Q460qD/E/FNH、Q500qD/E/FNH	6-100 × 1200-4700 × 3000-26000	
	Q345qD/ENH、Q370qD/ENH、Q420qD/ENH、Q460qD/ENH、Q500qD/ENH	6-64 × 1200-4700 × 3000-26000	TB / T 3556
模具模架用钢 Steel for mold frame	YGHM45、YGHM50	8-300 × 1200-4700 × 3000-26000	协议
	VRN200、SAE1045	8-300 × 1200-4700 × 3000-26000	协议
	20Cr、40Cr	15-300 × 1200-4700 × 3000-26000	协议
	P20、P20L	15-160 × 1200-4700 × 3000-26000	协议
	1.2311、1.2311H	15-160 × 1200-4700 × 3000-26000	协议
	718H、738H	15-160 × 1200-4700 × 3000-26000	协议
	42CrMo、SCM440	6-200 × 1200-4700 × 3000-26000	协议
管线用钢 Pipeline steel plate	Gr.B、X42-X56	8-40 × 1200-4700 × 3000-26000	API 5L
	X60-X80	10-40 × 1200-4700 × 3000-26000	
	L245-L390	8-40 × 1200-4700 × 3000-26000	
	L415-L555	10-40 × 1200-4700 × 3000-26000	GB/T 9711
	WPHY42-70	10-60 × 1200-4700 × 3000-26000	
	WPHY360-485	10-60 × 1200-4700 × 3000-26000	协议
	Gr.BMS、Gr.BNS、X52MS	8-40 × 1200-4700 × 3000-26000	协议
	X60MS、X65MS	10-40 × 1200-4700 × 3000-26000	协议

棒线常规产品目录/Bar wire conventional product catalog

螺纹钢 / Deformed steel bars			
产品名称 Product Name	牌号 Mark	规格 mm Specification mm	执行标准 Executive Standard
螺纹钢 Deformed steel bar	HRB400、HRB500	10—40	GB 1499.2-2024
抗震螺纹钢 Anti-shock deformed steel bar	HRB400E、HRB500E		
英标螺纹钢 English standard deformed steel bar	B500B、B500C	10—40	BS 4449-2005
新标螺纹钢 New standard deformed steel bar	B500B	10—40	BS4449:2005/SS560:2016
港标螺纹钢 Hong Kong standard deformed steel bar	500B	10—40	BS4449:2005/CS2:2012
韩标螺纹钢 Korean standard deformed steel bar	SD400、SD500、SD600	10—32	KS D3504:2021
韩标螺纹钢 Korean standard deformed steel bar	SD500S	19—25	KS D3504:2021
澳标螺纹钢 Australian standard Deformed steel bar	500E、500N	12—36	AN/NZS 4671:2019
哥斯达黎加螺纹钢 Costa Rica standard Deformed steel bar	Gr40、Gr60S、Gr60W	10—36	ASTM A615/A615M-2016 ASTM A706/A706M-2016
美标螺纹钢 American Standard Deformed steel bar	Gr40、Gr60S、Gr60W	10—36	ASTM A615/A615M-2016 ASTM A706/A706M-2016
高强螺纹钢 High strength rebar	HRB600	12—40	GB 1499.2-2024
高强螺纹钢 High strength rebar	HRB600E	14—36	Q/JY 001-2024

圆钢 / Round steels			
产品名称 Product Name	牌号 Mark	规格 mm Specification mm	执行标准 Executive Standard
碳素结构钢 Carbon structural steels	Q235B	40—60	GB/T 700-2006
低合金高强度钢 High strength low alloy steel	Q355B	40—60	GB/T 1591-2018
优质碳素结构钢 Quality carbon struchtral steel	20#、45#、50#	40—60	GB/T 699-2015

线材 / Wire rods			
产品名称 Product Name	牌号 Mark	规格 mm Specification mm	执行标准 Executive Standard
冷镦用钢 Steel for cold heading	SWRCH22A	6—12	JIS G3507-1-2010
	ML08AI	6—12	GB/T 6478-2015
焊条钢 Welding rod steel	H08A、H08Mn	6—12	GB/T 3429-2015
	H08A、SWRY11、SWRY11B	5.5—6.5	GB/T3429-2015 或协议
焊丝钢 Welding wire steel	ER70S	6—12	GB/T8110-2020
	ER50-6、ER70S-6 H08Mn、H10Mn2	5.5-6.5	GB/T3429-2015 或协议
低碳拉拔钢 Low carbon drawing steel	Q195	6—12	GB/T701-2008
	SAE1006、SAE1008	6—12	SAE J403-2001
硬线 High carbon wire rod	45#、55#、60#	6—12	GB/T 4354-2008
	45#-80#、SWRH42A-SWRH82B、 SAE1045-SAE1080 YL77B-YL82B	5.5—13	GB/T4354-2008 JIS G3506-2024 ASTM A510-24 GB/T 24238-2017 或协议
低碳钢 Low carbon steel	SAE1006-SAE1022、Q195-Q235	5.5—16	ASTM A510-24 GB/T 701-2008 或协议
热轧钢筋 Hot rolled bars	HPB300 HRB400/HRB400E HRB500/HRB500E (6-12)	6—16	GB 1499.1-2024 GB 1499.2-2024
热轧钢筋（外贸） Hot rolled bars(foreign trade)	ASTM A615 Gr.40 ASTM A615 Gr.60 ASTM A706 Gr.60	6—15.9	协议
预应力钢 Prestressed steel	30MnSi、35Si2Mn、45Si2Cr	5.5—14	GB/T 24587-2009 或协议
热轧带肋钢筋（外贸） Hot Rolled Ribbed Steel Bars	B500B、B500C	8-12	BS 4449-2005

High Quality Steel Product Catalogue / 高品质产品目录

冷硬产品 / Cold Rolled Full Hard Steel Coil					
产品名称 Product Name	牌号 Mark	规格 mm Specification mm		表面结构 Surface Texture	执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)		
碳素结构钢 Strip of carbon structural steel	Q195、Q235	0.35-2.5	900-1300	光面 / 麻面	GB/T 11253-2019
日标低碳钢及超低碳钢 Japanese standard low carbon steel and extreme low carbon steel	SPCC、SPCD、SPCE	0.35-2.5	900-1300	光面 / 麻面	JIS G 3141-2023

冷轧产品 / Cold Rolled Steel Coil				
产品名称 Product Name	牌号 Mark	规格 mm Specification mm		执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	
低碳钢及超低碳钢 Low carbon steel and extreme low carbon steel	DC01 DC03	0.4-2.0	900-1300	GB/T 5213-2019
日标低碳钢及超低碳钢 Japanese standard low carbon steel and extreme low carbon steel	SPCC SPCD	0.4-2.0	900-1300	JIS G 3141-2009
德标低碳钢及超低碳钢 German standard low carbon steel and extreme low carbon steel	St12 St13	0.4-2.0	900-1300	DIN 1623-1
无间隙原子钢 Interstitial free steel	DC04 SPCE St14	0.4-2.0	900-1300	GB/T 5213-2019 JIS G 3141-2009 DIN 1623-1
碳素结构钢 Strip of carbon structural steel	Q195 Q235	0.4-2.0	900-1300	GB/T 11253-2019
低合金高强度钢 High strength low alloy steel	CR260LA CR300LA CR340LA CR380LA CR420LA	0.6-1.8	900-1300	GB/T 20564.4-2022
焊丝钢 weld wire steel	JYHS	0.5-2.0	900-1300	技术协议
汽车高强双相钢 Dual-Phase Steel	CR340 590DP	0.5-2.0	900-1300	技术协议
耐酸用钢 Acid-resistant steel	Q325NS Q355NS	3-16	1150-1600	GB/T 28907-2021

彩涂产品 / Color Coated Steel Coil							
产品名称 Product Name	牌号 Mark	规格 mm Specification mm		面漆材质 Paint materiao	漆膜厚度 Film thickness (μ m)	用途 USE	执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)				
热镀锌彩色涂层钢板 Prepainted galvanised steel	TDC51D+Z TDC52D+Z TDC53D+Z	0.35-1.2	900-1300	聚酯（PE） 高耐候聚酯（HDP） 硅改性聚酯（SMP） 氟碳（PVDF）	5+15/6 及以上	压瓦板 复合板 家电板	GB/T 12754-2019
热镀铝锌彩色涂层钢板 Prepainted galvanlume steel	TDC51D+AZ TDC52D+AZ TDC53D+AZ	0.35-1.2	900-1300	聚酯（PE） 高耐候聚酯（HDP） 硅改性聚酯（SMP） 氟碳（PVDF）	5+15/6 及以上	压瓦板 复合板 家电板	GB/T 12754-2019

热镀锌产品 / Hot dip galvanized products (GI)						
产品名称 Product Name	牌号 Mark	规格 mm Specification mm				执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	锌层重量 Coating mass(g/m ²)	表面处理 Surfacetreatment	
普通低碳钢 Ordinary low carbon steel	DC51D+Z DC52D+Z	0.35-2.0	900-1300	40-275	CN、C3、AFN、SL	GB/T 2518-2019
无间隙原子钢 Interstitial free steel	DC53D+Z	0.4-1.2	900-1300	40-275	CN、C3、AFN、SL	GB/T 2518-2019
结构钢 Structual steel	S250GD+Z S280GD+Z S300GD+Z S320GD+Z S350GD+Z S390GD+Z S420GD+Z S450GD+Z S550GD+Z	0.35-2.0	900-1300	40-275	CN、C3、AFN、SL	GB/T 2518-2019
日标低碳钢 Japanese standard low carbon	SGCC SGCD1 SGCD2 SGCD3	0.35-2.0	900-1300	40-275	CN、C3、AFN、SL	JIS G3302-2019
日标结构钢 Japanese standard structual steel	SGC340 SGC400 SGC440	0.4-2.0	900-1300	40-275	CN、C3、AFN、SL	JIS G3302-2019
美标普通低碳钢 American standard ordinary low carbon steel	CS A、B、C 类 FS A、B 类	0.35-2.0	900-1300	40-275	CN、C3、AFN、SL	ASTM A653/A653M2018
美标深冲钢 American standard deep drawing steel	DDS A 类 DDS C 类	0.4-1.2	900-1300	40-275	CN、C3、AFN、SL	ASTM A653/A653M2018
美标结构钢 American standard structual steel	SS340 级别 1 SS340 级别 2 SS340 级别 3 SS340 级别 4 SS380	0.5-2.0	900-1300	40-275	CN、C3、AFN、SL	ASTM A653/A653M2018

热镀铝锌产品 / Hot-dip aluminum zinc plating (GL)						
产品名称 Product Name	牌号 Mark	规格 mm Specification mm				执行标准 Executive Standard
		厚 Thickness(mm)	宽 Width(mm)	锌层重量 Coating mass(g/m ²)	表面处理 Surfacetreatment	
普通低碳钢 Ordinary low carbon steel	DC51D+AZ DC52D+AZ	0.38-2.5	900-1300	40-180	AF、AFN、O	GB/T 2518-2019
无间隙原子钢 Interstitial free steel	DC53D+AZ	0.5-1.5	900-1300	40-180	AF、AFN、O	GB/T 2518-2019
结构钢 Structual steel	S250GD+AZ S280GD+AZ S300GD+AZ S320GD+AZ S350GD+AZ S390GD+AZ S420GD+AZ S450GD+AZ S550GD+AZ	0.4-2.05	900-1300	40-180	AF、AFN、O	GB/T 2518-2019
日标低碳钢 Japanese standard low carbon	SGLCC SGLCD1 SGLCD2 SGLCD3	0.38-2.5	900-1300	40-180	AF、AFN、O	JIS G3321-2019
日标结构钢 Japanese standard structual steel	SGLC340 SGLC400 SGLC440	0.4-2.05	900-1300	40-180	AF、AFN、O	JIS G3321-2019
美标普通低碳钢 American standard ordinary low carbon steel	CS A、B、C 类 FS A、B 类	0.38-2.5	900-1300	40-180	AF、AFN、O	ASTM A792A792M-2018
美标深冲钢 American standard deep drawing steel	DDS A 类 DDS C 类	0.5-1.5	900-1300	40-180	AF、AFN、O	ASTM A792A792M-2018
美标结构钢 American standard structual steel	SS340 级别 1 SS340 级别 2 SS340 级别 3 SS340 级别 4 SS380	0.5-2.0	900-1300	40-180	AF、AFN、O	ASTM A792A792M-2018

为响应国家政策积极推进转型升级，延伸钢铁产业链，提高产品附加值，敬业集团依托主业千万吨钢铁优势组建河北敬业机械设备集团，大力发展制管、钢结构、专用汽车、钢筋加工配送等产业，进一步向下游产业及终端用户拓展。

In response to national policies to actively promote transformation and upgrading, extend the steel industry chain, and enhance the value-added of products, Jingye Group, leveraging its advantage of producing tens of millions of tons of steel, established the Hebei Jingye Machinery and Equipment Group to vigorously develop pipe manufacturing, steel structures, special purpose vehicles, steel bar processing and distribution , further expanding to downstream industries and end users.



敬业钢构 Jingye Steel Structure



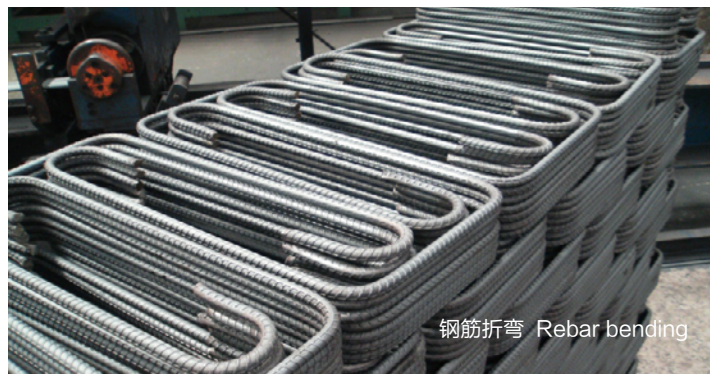
钢构公司车间一角 Workshop scene of steel structure company



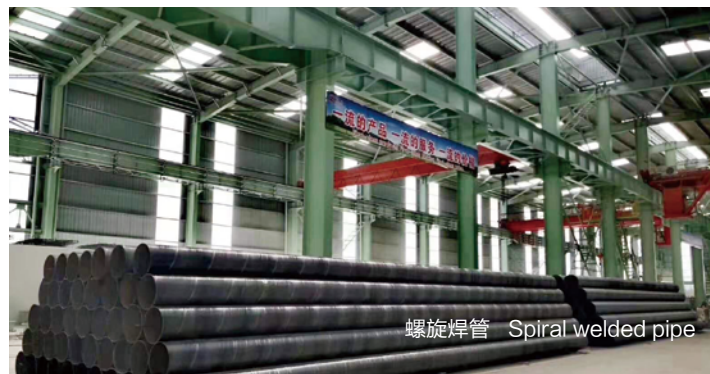
信德钢筋公司车间 Workshop of Xinde Rebar Company

河北敬业机械设备集团将全力打造中国极具竞争力的钢材深加工基地，变单纯的制造业为个性化加工配送服务，大手笔运作钢材深加工各个产业，打造年产值百亿元的深加工园区。

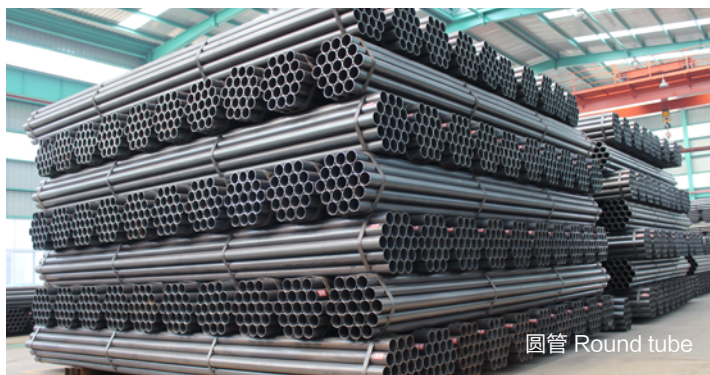
Hebei Jingye Machinery Equipment Group will make every effort to build a highly competitive steel deep processing base in China, transform the simple manufacturing industry into personalized processing and distribution services, operate various industries of steel deep processing with great efforts, and create a deep processing park with an annual output value of tens of billions of yuan.



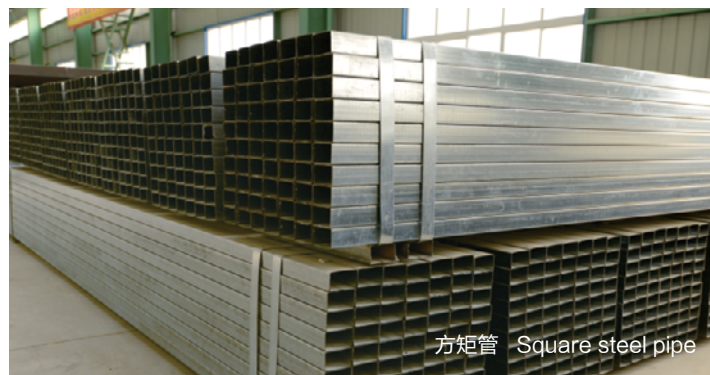
钢筋折弯 Rebar bending



螺旋焊管 Spiral welded pipe



圆管 Round tube



方矩管 Square steel pipe

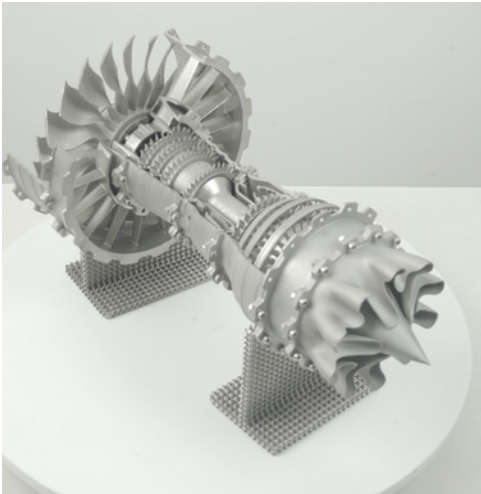


半挂车 Semi-trailer

敬业集团积极响应国家产业结构调整政策，以高科技为依托，投资 23.4 亿元成立河北敬业增材制造科技有限公司。公司拥有金属粉末、金属 3D 打印和金属注射成形等多条智能制造生产线，是全球领先的全流程增材制造公司，主要为航空航天、工业模具、医疗、消费电子等行业客户提供定制化产品。企业被评为国家高新技术企业、河北省“专精特新”中小企业，荣获“中国机械工业科学技术奖一等奖”，公司技术中心被评为石家庄市企业技术中心，受到国家工信部高度重视。



金属粉末
Metal powder



航空发动机模型
Aeroengine model



油气喷嘴
oil and gas nozzle

In response to the national policy on industrial structure adjustment, Jingye Group has invested 2.34 billion yuan to establish Hebei Jingye Additive Manufacturing Technology Co., Ltd. with high technology as its support. The company has multiple intelligent manufacturing production lines including metal powder, metal 3D printing and metal injection molding. It is a globally leading full-process additive manufacturing company, mainly providing customized products for customers in industries such as aerospace, industrial molds, medical care and consumer electronics. The enterprise has been rated as a national high-tech enterprise and a "specialized, refined, distinctive and innovative" small and medium-sized enterprise in Hebei Province. It has won the "First Prize of China Machinery Industry Science and Technology Award", and its technology center has been recognized as a Shijiazhuang City Enterprise Technology Center. It has received high attention from the Ministry of Industry and Information Technology of the People's Republic of China.



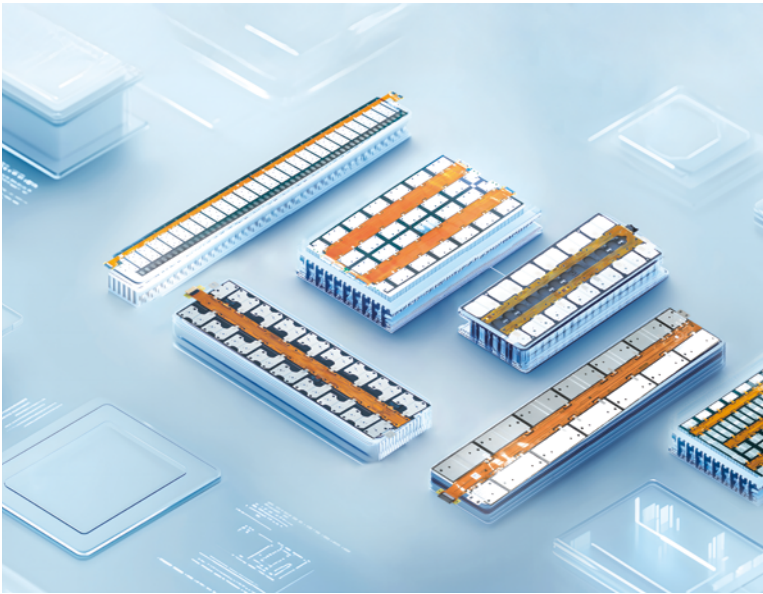
河北敬业增材制造科技有限公司 Hebei Jingye additive manufacturing technology Co., Ltd

河北敬业新能源科技有限公司主要生产电池模组 /PACK、工商储一体柜、集装箱储能系统、CCS 集成母排。公司配备行业内顶尖的自动化产线，充分利用工业机器人与大数据工业平台智能制造优势，采用 MES 系统，对生产过程进行精准管控和全程追溯管理，致力于成为全球领先的智慧能源一站式解决方案服务商。

Hebei Jingye New Energy Technology Co., Ltd. specializes in the production of battery modules/PACKs, integrated commercial & industrial energy storage cabinets, containerized energy storage systems, and CCS integrated busbars. The company operates state-of-the-art automated production lines, leveraging industrial robots and big-data-driven smart manufacturing platforms. It employs a MES (Manufacturing Execution System) to enable precise process control and full traceability across the production lifecycle, striving to become a globally leading one-stop provider of intelligent energy solutions.



“风光储”一体示意图
Wind-Solar-Energy Storage Integration



CCS 集成母排各类工艺型号一览表
CCS Integrated Busbar Various Process Models Overview Diagram



江苏敬业 50MW/100MWh 储能电站实景图
Jiangsu Jingye 50MW/100MWh
Energy Storage Power Station Real Scene



华西特钢 15MW/30MWh 储能电站实景图
Huaxi Special Steel 15MW/30MWh
Energy Storage Power Station RealScene



为响应国家绿色循环经济发展战略号召，集团于 2020 年组建金属回收加工系统，聚焦废钢全链条运营，涵盖采购、加工、销售核心环节，下设基地运营、工程拆除、直采业务、汽车拆解、国际贸易五大核心板块。未来，金属回收加工系统将持续深耕国内外市场，构建“基地辐射 + 全球联动”的立体化发展格局，着力打造集资源集聚、技术创新、绿色生产于一体的世界级金属回收产业示范基地。

In response to the national strategy for green and circular economic development, Jingye Group established its Metal Recycling and Processing System in 2020. This system focuses on full-chain scrap steel operations—spanning procurement, processing, and sales—and comprises five core business segments: base operations, engineering demolition, direct procurement, automotive dismantling, and international trade. Moving forward, the Metal Recycling and Processing System will deepen its presence in both domestic and global markets, building a three-dimensional development model characterized by “base regional coverage + global synergy,” with the goal of establishing a world-class demonstration base for metal recycling that integrates resource aggregation, technological innovation, and green production.

敬业集团为做大非钢经济，成立房地产公司，积极参与平山县旧城改造、南甸城镇化建设，打造西城华府、藏龙镇等多个精品项目。集团为助力乡村振兴战略，依托优质天然旅游资源，建设黄金寨、王母山、迪山云顶、民族风情园，打造全国大型康养旅游基地。



In order to expand the non-steel economy, Jingye Group established a real estate company, actively participated in the transformation of the old city of Pingshan County and the urbanization construction of Nandian, and built many high-quality projects such as Xicheng Huafu and Canglong Town. In order to help the rural revitalization strategy, relying on high-quality natural tourism resources, the Group has built Golden Village, Wangmu Mountain, Dishan Genting and ethnic customs gardens to build a large-scale recreational tourism base in China.

敬业集团拥有两座五星级酒店——河北敬业酒店、野生原酒店和四星级酒店——敬业宾馆，景区分别拥有民族风情酒店和黄金本寨酒店。为进一步打造健康产业，利用当地优质水资源开发“藏龙冰泉”桶装水和瓶装水。



Jingye Group owns two five-star hotels - Hebei Jingye Hotel, Wild Original Hotel, one four star hotel - Jingye Hotel. The scenic area respectively has ethnic style hotels and Golden Village hotels. In order to further build a healthy industry, We will utilize local high-quality water resources to develop "Canglong Ice Spring" barrelled water and bottled water.

为抓住京津冀一体化发展机遇，拓展发展空间，2016 年河北敬业医药科技股份有限公司实施转型升级，搬迁至北京·沧州渤海新区生物医药产业园，专注于医药制剂及原料药的技术研发及制造，致力于成长为全球极具竞争力的水杨酸及阿司匹林制造商。

To seize the opportunities for integrated development of Beijing-Tianjin-Hebei Region and expand the development space, Hebei Jingye Pharmaceutical Technology Co., Ltd. rolled out transformation and upgrading in 2016 and was relocated to Beijing Cangzhou Bohai New District Biopharmaceutical Industrial Park. Focusing on the technological research and development of pharmaceutical preparations and APIs, it's committed to growing into the world's most competitive manufacturer of salicylic acid and aspirin.



阿司匹林 Aspirin



水杨酸 Salicylic acid



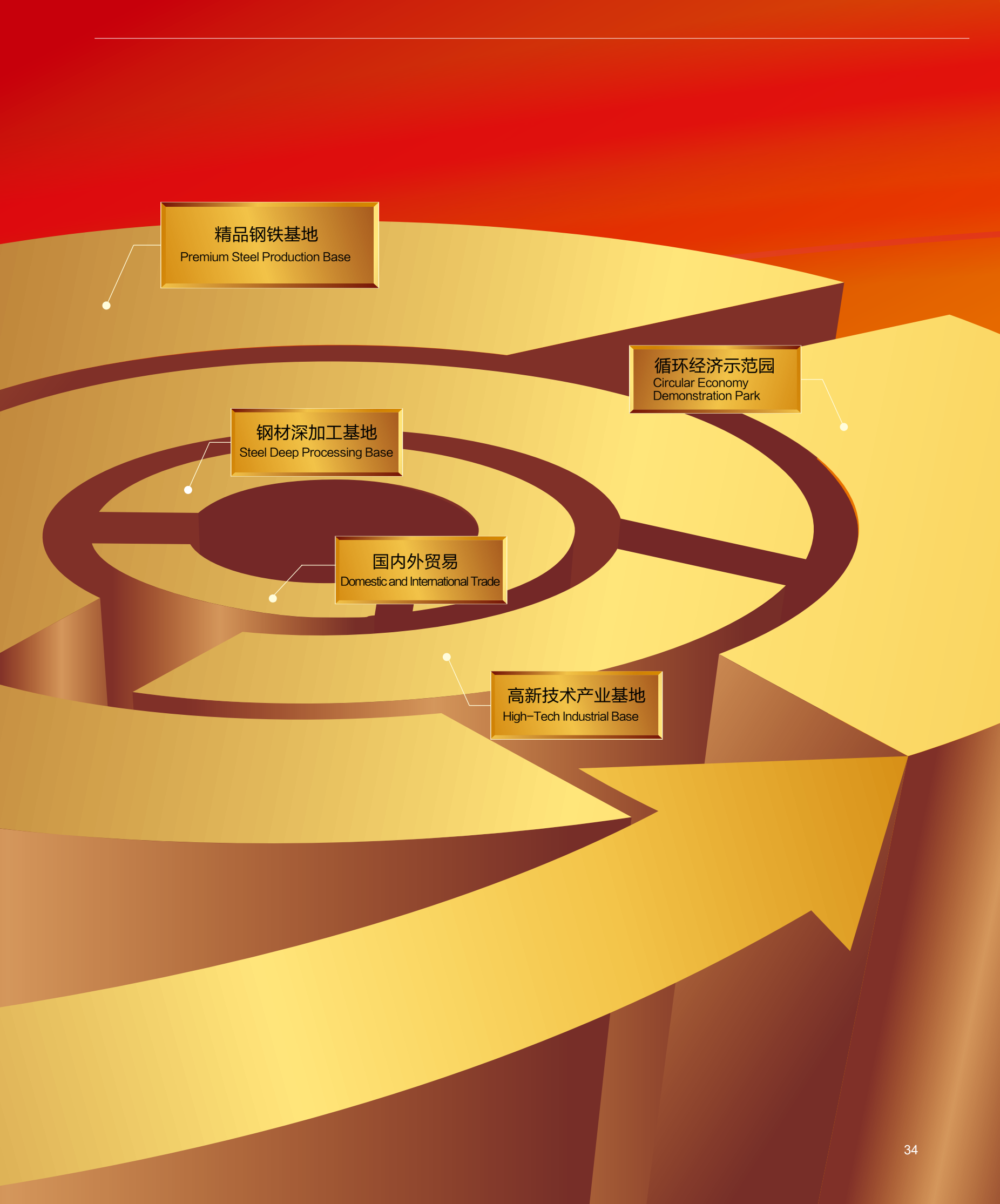
河北敬业医药科技股份有限公司 Hebei Jingye Pharmaceutical Science and Technology Co., Ltd

DEVELOPMENT
VISION
发展愿景

敬业集团将持续深入贯彻党的二十大精神，锚定“高端化、智能化、绿色化、国际化”发展方向，积极向制造服务业转型，打造全球绿色低碳、效益领先的钢材和金属制品供应服务商，为加快建设制造强国、质量强国贡献力量。

Jingye Group will continue to thoroughly implement the guiding principles of the 20th National Congress of the Communist Party of China, firmly adhering to its strategic direction of “high-endization, intelligentization, green transformation, and internationalization.” The Group is proactively transitioning from traditional manufacturing toward manufacturing services, aiming to become a globally leading supplier of green, low-carbon, and highly efficient steel and metal products—and thereby contributing to China’s accelerated advancement as a global manufacturing and quality powerhouse.

国家级卓越智能工厂
National-level Model Smart
Factory



精品钢铁基地
Premium Steel Production Base

循环经济示范园
Circular Economy
Demonstration Park

钢材深加工基地
Steel Deep Processing Base

国内外贸易
Domestic and International Trade

高新技术产业基地
High-Tech Industrial Base

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	Fax: 0311-82872215
Human Resources Department:	Tel: 0311-82873538
Purchasing Department:	Tel: 0311-82871024
Global Iron Powder Purchasing Department:	Tel: 0311-82871045
	Fax: 0311-82871815
Sales Corporation:	Tel: 0311-82878888
	Fax: 0311-82870918
Mechanical Equipment System:	Tel: 0311-82870060
Metal Recycling and Processing System	Tel: 19322616833
Hotel General Company	Tel: 0311-82017666
	Fax: 0311-83982008
24-hour after-sales service hotline:	400-654-2007
	0311-966666

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Ulanhot Iron and Steel Co., Ltd
Add: No.29 Xinqiao West Street, Ulanhot City
Tel: 0482-8390248 Fax: 0482-8390157
Guangdong Jingye Steel Co. ,Ltd
Add: Changpu Road, Honggang Village, Didu Town, Airport Economic Zone, Jieyang City, Guangdong Province
Tel: 0663-8398612
Northern Guangdong United Steel And Iron Co. ,Ltd
Add: Xiongwu Village Yuebei Steel Factory Qiaotou Town, Yingde City, Qingyuan City, Guangdong Province
Tel: 0763-2778899 Fax: 0736-2778000
Hebei Huaxi Special Steel Co., Ltd
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Tel: 0315-2920001
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